Eco Mark Product Category No. 116

"Water-saving Equipment Version 2.5" Certification Criteria

- Applicable Scope-

The equipment listed in Attachment 1 and used in households and enterprises (offices), selected from "Valves and Pipe Fittings", "Sanitary Equipment Components", etc. based on the Classification of Standard Goods in Japan.

Established: August 1, 2005

Revised: June 15, 2012

Japan Environment Association

Eco Mark Office

Expiration date: July 31, 2020

NOTE: This document is a translation of the criteria written in Japanese. In the event of dispute, the original document should be taken as authoritative.

Eco Mark Product Category No.116

"Water-saving Equipment Version 2.5" Certification Criteria

Japan Environment Association

Eco Mark Office

1. Purpose of Establishing Criteria

Water evaporates from the ground and the sea through solar energy to turn out to be clouds or rain and comes back to the surface of the earth. The water back to the ground surface penetrates into the underground or turns out to be rivers to flow into the sea. In this way, water is moving among sea, air and land.

The water circulation carries heat and materials in its circulation process. At the same time, it conserves biodiversity and greatly contributes to ensuring of favorable natural environment. On the other hand, human beings take water from rivers and underground to use it for drinking and agriculture. They also create artificial water circulation systems to discharge purified sewages to public service water areas to recycle the water in downstream areas.

Human beings are closely engaged in these water circulation systems and enjoy a lot of benefits from them for keeping their existence and supporting daily life. On the other hand, they are giving negative impacts on the environment. Water-related environmental problems include unstable river water flows (urban-type flood damages and decrease of normal flows), ground subsidence due to excessive pumping up of groundwater and deterioration of water quality.

In order to harmonize with the natural environment and the sustainable development of human society coexisting with the ecosystem and maintain water resources to ensure the sufficient amount of water throughout the year without water shortage, we have to take general steps to improve the water environment such as efficient use of water and improvement of cultivation functions of water resources.

Efficient use of water alleviates the degree of the above problems. At the same time, it is effective for preventing the global warming by reducing the volume of electric energy used in providing water.

As the construction of water resources facilities including estuaries and dams have been promoted, a certain level of water supplies is already ensured in Japan. More development of such facilities is difficult because it could give various damages to the surrounding environments. Precipitations tend to be on the decline in a year short of water. Therefore, it is necessary to consider diversity of water sources including utilization of water in many stages, recycling of water and use of rain water as a new water source in order to ensure stable water use. Saving of water is also meaningful for such a purpose that we can leave limited water resources for future generations.

This product category includes "water-saving equipment" which, as products (excluding systems), incorporates environmental considerations, in order to reduce the environmental impact through effective utilization of water. The purpose also includes the spread of such water using equipment and the enhancement of people's awareness of water saving.

It should be noted, however, that peoples' good awareness of water savings is most effective for effective utilization of water. Awareness of water users should be enhanced

2. Applicable Scope

This product category covers the equipment listed in Attachment 1 and used in households and enterprises (offices), selected from "Valves and Pipe Fittings", "Sanitary Equipment Components", etc. based on the Classification of Standard Goods in Japan.

3. Terminology

Time regulating	Performance capable of automatically stopping water when
performance	water has been discharged for a preset time
Volume	Performance capable of automatically stopping water when
regulating	a preset volume of water has been discharged
performance	
Self-closing	Construction that makes water discharge automatically
	stop when a person's hand has left from under the faucet
Flush water	Actual water volume that flows at one-time flushing

volume			
Water-saving type	Water closet that allows flushing at 6.5l liters or less		
water closet			
Automatic flush	Sensor-type flush equipment with a function to		
equipment with	automatically control flush water flow according to use		
water flow control	frequency and duration		
system			
Combination	Combination faucet incorporating a mechanism which		
faucet	supplies mixture of hot water and cold water at a discharge		
(thermostat type)	temperature set by a temperature regulating knob, by		
	automatically regulating the ratio of hot water and cold		
	water even at temperature and pressure fluctuations		
Combination	Combination faucet which can turns water discharge on and		
faucet	off, and regulate the discharge rate and discharge		
(single-lever type)	temperature, by means of manipulating a single lever		
Time-control	Faucet that automatically stops water flow when water has		
faucet	been discharged for a preset time		
Faucet with	Faucet which has a volume-regulating function that makes		
volume-regulating	water discharge stop when a preset volume has been		
mechanism	discharged		
Automatic faucet	Water tap which automatically stops water discharge of		
	water, with built-in optoelectronic sensor, solenoid valve,		
	etc. Automatic faucets are available for hot water and cold		
	water.		
Self-closing faucet	Water tap which makes water stop automatically after a		
	predetermined volume has been discharged when the		
	operating mechanism is released		
Water-saving top	Top designed to save water in a water tap. Water discharge		
	from a water tap equipped with a water-saving top is		
	significantly smaller than that from a water tap equipped		
	with a ordinary top, at the same lever opening degree. Fixed		
	type tops are included.		
Flow-control valve	Control valve which can always maintain a fixed flow rate		
	even if the inlet or outlet pressure changes. Flow-control		
	valves are available either with a fixed flow rate or with a		
	variable flow rate. Flow-control vales utilize the kinetic		

	pressure of water, a spring, etc. Attention should be paid to			
	the accuracy of constant flow and allowable pressure.			
Built-in faucet	Showerhead with switching function for water to stop			
with showerhead	temporary or to be outflow by switch, etc. on the			
with function of	showerhead, or built-in faucet with the showerhead on the			
temporary water	above.			
stoppage at hand				

4. Certification Criteria and Certification Procedure

To show conformance to the individual criteria item, the respective Attached Certificates shall be submitted.

4-1. Environmental Criteria and Certification Procedure

(1) Regarding water-saving performance, the water-saving and structural criteria stipulated in Attachment 2* shall be met. Special conditions for use such as location, etc to have water-saving effect, if any, shall be given as information.

[Certification Procedure]

a document issued by a third party or one's company certifying the conformity with the water-saving criteria per Attachment 2, and also a document certifying the conformity with the construction criteria per Attachment 2 shall be submitted.

(2) In manufacturing the applied product, related environmental laws and regulations and pollution control agreement (hereinafter referred to as the "Environmental Laws, etc.") must be followed with respect to air pollution, water contamination, noise, offensive odor, and emission of hazardous substances in the area where the plant performing the final manufacturing process is located.

In addition, the state of compliance with the Environmental Laws, etc. for the past five years from the date of application (whether there is any violation) must be reported. If there is any violation, proper remedies and preventive measures shall have been already taken, and the related Environmental Laws, etc. must thereafter be followed appropriately.

[Certification Procedure]

With respect to the compliance with the Environmental Laws, etc. in the area where the plant performing the final manufacturing process is located, a certificate issued by the representative of the business of manufacturing the applied product or the relevant plant manager (entry or attachment of a list of names of the Environmental Laws, etc.) must be submitted.

In addition, the applicants shall report whether there is any violation in the past five years, including a violation subject to administrative punishment or administrative guidance, and if there is, the following documents in a and b must be submitted:

- a. With respect to the fact of violation, guidance documents from administrative agencies (including order of correction and warning) and copies of written answers (including those reporting causes and results of correction) to such documents (clearly indicating a series of communication);
- b. Following materials (copies of recording documents, etc.) concerning the management system for compliance with the Environmental Laws, etc. in 1)-5):
 - 1) List of the Environmental Laws, etc. related to the area where the plant is located;
 - 2) Implementation system (organizational chart with roles, etc.);
 - 3) Bylaws stipulating retention of recording documents;
 - 4) Recurrence prevention measures (future preventive measures);
 - 5) State of implementation based on recurrence prevention measures (result of checking of the state of compliance, including the result of onsite inspection).
- (3) Parts which are replaceable shall be able to be installed and removed by normal household tools.

[Certification Procedure]

Instruction manuals and other documents certifying the conformity shall be submitted.

(4) Parts shall be replaceable, and methods of replacement shall be made known to users by means of operation manuals or the like. Supply of spare parts shall be secured for 10 years or more (6 years or more for electric parts) after their manufacturing is terminated. However, this item is not applicable for the product which is composed of single part (or single material).

[Certification Procedure]

Instruction manuals and other documents certifying the conformity shall be submitted.

(5) For the product which is composed of several different materials and parts (plastic, glass, metals, etc.), design of the equipment shall consider the possibility of separating raw materials by their types of materials when they are used and collected as waste.

[Certification Procedure]

A list of parts and materials used for the equipment, issued by manufacturers, shall be submitted.

(6) Plastic materials used in products and packages shall not include polymer and organic halogen compound including halogen element as a formula constituent. However, this section shall be excluded for a drainage connection part of the water closet and urinal, a resin disconnect trap for urinal and a shower hose attached to a faucet, and fluorine compound (fluorine rubber, etc.) which is on the basis to be used in water, and electric parts such as an outlet.

In addition, the product shall have no flame retardant of Polybrominated biphenyl (PBB), Polybrominated diphenylether (PBDE) or short-chain chlorinated paraffin (the number of chained C is 10 to 13 and contained chloride concentration is 50% or over) added as formulated components.

[Certification Procedure]

A list of parts and materials used for the equipment, issued by manufacturers, shall be submitted.

(7) The possibility of saving resources, recycling materials, and reducing the load on incineration shall be taken into consideration in designing the packaging of the equipment.

[Certification Procedure]

the Attached Certificates shall specifically describe the packaging condition and packaging materials. (Drawings or photograph may be used as supplements.)

(8) In case that the product has the part which is outside the scope of "water supply equipment" in Water Work Law (toilet bowl ware, etc.), as for harmful substances dissolved out from the corresponding part of the product, these shall conform to the requirements for all specific harmful substances given in Attached Table 3; cadmium, lead, hexavalent chromium, arsenic, total mercury, PCB, benzene, selenium, boron and fluorine, which are provided in the detailed

enforcement regulations (Ministry of the Environment Ordinance No.29, December 26, 2002).

[Certification Procedure]

result documents of test conducted by third party test institutions or public organizations shall be submitted.

However, if all raw materials do not include chemicals concerned as formula constituents, the submission of documents certified by parts suppliers and an applicant that chemicals concerned are not included shall be possible.

(9) Maintenance instructions shall be clearly described in instruction manuals, on product labels or in pamphlets as information for proper handling.

[Certification Procedure]

instruction manuals, a product label or a pamphlet describing maintenance instructions of an applicable product shall be submitted.

(10) Energy consumption for a toilet seat with hot water bidet shall not be less than the standard energy consumption efficiency regulated in "Judgment Standards etc. concerning Improvement of Capacity of Electric Toilet Seats for Manufacturers etc." in "Law concerning the Rational Use of Energy (energy saving law)".

[Certification Procedure]

test results, etc. which indicate the test value, shall be submitted

(11) The product shall not use antimicrobial agents as far as possible. In the case of use, the product shall be certified by such as the SIAA Mark of Society of Industrial technology for Antimicrobial Articles.

[Certification Procedure]

Compliance (or lack thereof) with this item shall be indicated in the Attached Certificate. In the case of using antimicrobial agents, a copy of a certificate etc shall be submitted.

4-2. Quality Criteria and Certification Procedure

(1) The quality shall meet Article 5 Government ordinance of Water Work Law "Standard for structure of domestic water supply equipment". Japanese Industrial Standards and other requirements, if applicable, shall also be met. In addition, quality control in a manufacturing stage shall be sufficient.

[Certification Procedure]

documents certifying the conformity with Article 5 Government ordinance of Water Work Law "Standard for structure of domestic water supply equipment", as well as Japanese Industrial Standards (JIS) and other requirements.

- 5. Product Classification, Indication and Others
- (1) Products are classified by the type of equipment and brand name as per Attachment 1. Classification by size is not applied.
- (2) Environmental information for each product category shall be indicated below the mark. The environmental information indicated shall be enclosed in a rectangular box and be described as "Water-saving equipment". However, the indication of Eco Mark and certification information (Type B indication) can be allowed by following "Guide to Eco Mark usage" (enforced on March 1, 2011). The location and details of the Eco Mark to be indicated shall be submitted when applying for Eco Mark product certification and use. The stocks of certified products produced during the licensing period are exceptional and allowed to use the former statements below the mark and its certification numbers for a year from the date on which the contract is renewed as a basic rule.



XXXX Co., Ltd.
(Name of contract person)

Eco Mark Certification Number
No. XXXXXXXX (Only number can be approved)

Established on: August 1, 2005

Revised: June 27, 2006 (Version2.1)

Revised: October 19, 2006 (Version 2.2)

Revised: August 21, 2008 (Version 2.3)

Revised: March 1, 2011 (Version 2.4)

Revised: June 15, 2012 (4-1.(6)(11), deletion of 5.(3)(4) Version 2.5)

Extension of Expiration date: February 1, 2014

Expiration date: July 31, 2020

The Certification Criteria for the Product Category will be revised when necessary.

Attachment 1

Applicable category		Equipment corresponding to water saving	Page in
		(by application classification)	Attachment
			2
	A	Water-saving type water closet (low tank type)	11
	В	Water-saving type water closet (flush-valve type)	11
Toilet-related	С	Water-saving type water closet (flush-valve built-in type)	12
equipment	D	Built-in urinal with automatic washing device with flow control	13
	E	Automatic washing device with flow control for urinal	14
	F	Water-saving top	15
	Г	Water tap with built-in water-saving top	
G		Flow-control valve	16
		Faucet with built-in flow-control valve	
	Н	Aerator cap	17
	11	Faucet with aerator function	11
Faucet-related	Ι	Flow-control valve	17
equipment	J	Combination faucet (thermostat type)	18
and	K	Combination faucet (single lever type)	19
value-added	L	Faucet with time-control mechanism	20
function for	M	Faucet with volume-control mechanism	20
water saving	N	Self-closing faucet	21
	О	Automatic tap (with self-generation function)	0.1
		Automatic tap (AC100V type)	21
		Showerhead with function of temporary water	
	Р	stoppage at hand	22
	r	Built-in faucet with showerhead with function	44
		of temporary water stoppage at hand	

Attachment 2

Product		A. V	Water-saving type water closet (low tank type)
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1)	Washing water shall be 6.5 liters or less. Washing water shall be measured at water pressure of 0.2 MPa.
	Structural criteria	(1)	The flushing and discharging performance per JIS A5207 shall be met. The transportation performance specified in the "Annex1-I" shall be met.
Points other than water saving		Sto	ol and low tank are handled as a complete set.

Products		B. Water-saving type water closet (flush-valve type)
Environmental criteria: water-saving criteria per 4-1 (1)	vater-saving criteria per criteria	 (1) Deviation in discharge volume at one flush action (in the condition that the lever is kept pressed) shall be within ±15% of the discharge volume set for a supply pressure of 0.2 MPa. (2) Flush water volume shall be 6.5 liters or less. The measurement of flush water volume shall be conducted at the pressure of 0.2 MPa.
	Structural criteria	 (1) The structure shall be easy to control discharge volume. (2) The waster-saving flush valve shall supply a fixed volume of water even when the lever is kept depressed. (3) The spout performance shall meet the requirements of JIS B 2061. (4) The washing and the discharge performance shall meet the requirements of JIS A5207. (5) The transportation functions specified in the "Annex 1-I" shall be met by the set of the flush valve and the

		stool.
Points other than water saving		Stool and flush valve are handled as a complete set.

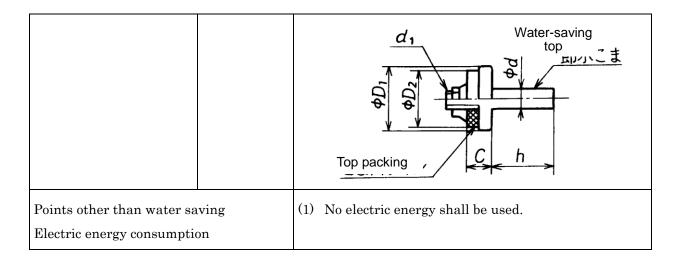
Products		C. Water-saving type water closet (flush-valve built-in type)
Environmental criteria: water-saving criteria per 4-1 (1)	Water-saving criteria	(1) Flush water volume shall be 6.5 liters or less. The measurement of flush water volume shall be conducted at the pressure of 0.2 MPa.
	Structural criteria	 The washing and the discharge performance shall meet the requirements of JIS A5207. The transportation functions specified in the "Annex 1-I" shall be met by the set of the flush valve and the stool.
Points other than water saving		Stool and flush valve are handled as a complete set.

Products		D. Built-in urinal with automatic washing device with flow control
Environment-related Water saving criteria: water-saving criteria criteria per 4-1 (1)	Water saving criteria	 The flush water volume shall be 2.5 liters or less. The measurement of flush water volume shall be conducted at the pressure of 0.2 MPa. The water volume shall be controlled depending on time of use and continual use. (Data shall be submitted at application.)
	Structural criteria	 (1) It shall have washing/discharge performance according to JIS A 5207. (2) In case there is no use of urinal for a while, the structure shall be to conduct automatically washing for the purpose to protect sealing water of urinal trap.

Points other than water saving	(1) The battery shall not employ cadmium, lead or
and electric energy consumption	mercury. This requirement may not be applied if a
	recover and recycling system for used batteries has
	been established.

Products		E. Automatic washing device with flow control for urinal
Environment-related criteria: water-saving criteria per 4-1 (1)	: water-saving criteria	 The flush water volume shall be 2.5 liters or less. The measurement of flush water volume shall be conducted at the pressure of 0.2 MPa. The water volume shall be controlled depending on time of use and continual use (Data shall be submitted at application.)
	Structural criteria	 (1) It shall be set in the urinal which is corresponding to JIS A 5207, and shall have washing/discharge performance according to JIS A 5207. (2) In case there is no use of urinal for a while, the structure shall be to conduct automatically washing for the purpose to protect sealing water of urinal trap.
Points other than water saving and electric energy consumption		(1) The battery shall not employ cadmium, lead or mercury. This requirement may not be applied if a recover and recycling system for used batteries has been established.

Products		F. "Water-saving top" or "Water tap with built-in water-saving top"
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1)The water tap equipped with a water-saving top shall have the following water discharge performance (according to JIS B2061): - When the handle is opened 120 degrees, the discharge rate shall be more than 20% but not be more than 70% of that when the water tap equipped with an ordinary top (water saving 30% or more). - When the handle is fully opened, the discharge rate shall be not less than 70%. - Discharge water pressure shall be set to 0.1 MPa. Diagram of handle opening and water Water tap equipped with an ordinary top Water tap equipped with an ordinary top Full open Handle opening
	Structural criteria	(1) A top which can save water, with a specially designed valve-seat fixing nut or any other means. A water tap equipped with such a water-saving top.
		(2) A replacing water-saving top shall be capable of easily replacing an installed top.



Products		G. "Flow-control valve" or "Faucet with built-in flow-control valve"
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1) When the handle is fully opened, the proper flow shall be in the range of 5-8 liters/min at a water pressure of 0.1 MPa and more and at 0.7MPa and lower.
	Structural criteria	 (1) A flow-control valve or faucet with such flow-control valve built in, which does not allow the water discharge to exceed a certain limit. (2) Branching after the point of installation shall not be made. A flow-control valve shall be installed after branching. One flow-control valves shall correspond to one faucet. (3) An instruction manual shall describe the installation condition by its purpose to allow usage that meets the enough flow volume (hand washing, face washing, tableware washing, etc. for this category).
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Products		H. "Aerator cap" or "Faucet with aerator function"
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1) At a water pressure of 0.1 MPa or more and at a water pressure of 0.7 MPa or less, the discharge shall not be more than 80% of that of the tap without the aerator cap.(2) The discharge shall not be less than 5 liters/min at a water supply pressure of 0.1 MPa with a fully opened lever.
	Structural criteria	(1) Faucet equipped with an aerator cap which can save water by mixing air into water flow.
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Products		I. Flow control valve				
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1) At a water pressumore than 0.7 MI handle (lever) full 80% of the outflow flow control valve (2) The outflows at the (lever) fully opened MPa shall not be table "Correct out locations." Table: Correct outflocation.	Pa, the outfle ly opened show from the se installed. The installed ed and at a velocity than the transfer of the property of the installed and at a velocity than the transfer of the property	ow from the nall be not nall be not name tap with the place with the water pressue following aipment ins	e tap with in thout the the handle ure of 0.1 values in the tallation	its
		Installation locations Correct outflow (I/min) (3)"Equipment instal condition in (2) sh				e

		manuals and printed matter for advertisements, such as booklets or catalogues, etc.
	Structural criteria	(1) A valve that can save water when installed between the water stop valve and the spout.
Points other than water sa Electric energy consumption	<u> </u>	(1) No electric energy shall be used.

Products		J. Combination faucet (thermostat type)
Environmental criteria: water-saving criteria per	Water saving criteria	None
4-1 (1)	Structural criteria	 (1) A combination faucet with a built-in mechanism for supplying water at a temperature preset with a temperature-setting dial, which is controlled with hot water and cold water mixed, in which the mixing ratio is controlled automatically even if the pressure or temperatures of the hot water or cold fluctuates. (Based on JIS B2061 Faucets, ball taps and flush valves.) (2) The discharge water temperature when the temperature indicating dial is set to approximately 40°C shall be within ±3 °C of the set temperature. (Based on JIS B2061 Faucets, ball taps and flush valves.) (3) The discharge water temperature shall be within ±3°C of a temperature set to approximately 40°C when the primary water pressure is fluctuated. (Based on JIS B2061 Faucets, ball taps and flush valves.)
		 (4) The thermostat-type combination faucet shall be equipped with a safety device to prevent high-temperature water discharge. (Based on JIS B2061 Faucets, ball taps and flush valves for Water Supply.)

	Note: Method for testing the automatic temperature control performance for (2) and (3) shall be in accordance with 8.1.10 of JIS B 2061.
Points other than water saving Electric energy consumption	(1) No electric energy shall be used.

Products		K. Combination faucet (single lever type)
	Water saving criteria	None
4-1 (1)	Structural criteria	 (1) A combination faucet which can turns water discharge on and off, and control the discharge rate and discharge temperature, by means of manipulating a single lever. (Based on JIS B2061 Faucets, ball taps and flush valves.) (2) There shall be a function that allows water flow to be controlled easily such as a multistage system.
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Products		L. Faucet with time-control mechanism
Environmental criteria: water-saving criteria per	Water saving criteria	None
4-1 (1)	Structural criteria	 (1) A faucet which has a time-regulating function (2) A faucet with volume-control mechanism shall meet the following requirement:

Products		M. Faucet with volume-control mechanism
Environmental criteria: water-saving criteria per	Water saving criteria	None
4-1 (1)	Structural criteria	(1) A faucet which has a volume-regulating function (that makes water discharge stop when a preset volume has been discharged.) (Based on JIS B2061 Faucets, ball taps and flush valves.) (2) A faucet with volume-control mechanism shall meet the following requirement: set water volume - actual water volume ≤ 0.05 setting time (Based on JIS B2061)
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Products		N. Self-closing faucet
Environmental criteria: water-saving criteria per	Water saving criteria	None
4-1 (1)	Structural criteria	 (1) A faucet which structurally makes water discharged when a lever or a handle is manipulated and stopped automatically after a predetermined volume has been discharged when the lever or handle is released. (2) A self-closing faucet shall be structurally capable of controlling water volume until it is stopped.
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Products		O. "Automatic tap (with self-generation function)" or "Automatic top (AC 100V type)"
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria	(1) At water pressure of 0.1MPa and higher, and at 0.7MPa and lower, discharge volume shall not exceed 5 liters/minute.
	Structural criteria	(1) An automatic tap shall automatically stop water discharge when a person extends his or her hand under the tap (without mechanical contact).(2) An automatic tap shall automatically stop water discharge when the person withdraws his or her hand from under the tap, within 2 seconds, as measured as per the "Attachment 2-II".
Points other than water sa Electric energy consumpti		(1) It shall move by the self-generation function or single-phase current (100V). For the self-generation type, it shall not contain cadmium, lead and mercury for its back-up battery. However, it is not applicable if there is a collection/recycling system after use.

Products		P. "Showerhead with function of temporary water stoppage at hand" or "Built-in faucet with showerhead with function of temporary water stoppage at hand"
Environmental criteria: water-saving criteria per 4-1 (1)	Water saving criteria Structural criteria	None (1) Showerhead with switching function for water to stop temporary or to be outflow by switch, etc. on the showerhead, or built-in faucet with the showerhead on the above. * Used in bathroom only
Points other than water saving Electric energy consumption		(1) No electric energy shall be used.

Annex 1

I. Test method for transportation performance of water-saving water closet (low tank type, flush-valve type and flush-valve built-in type)>

1. Test method

Connect a drainage pipe line for testing (*1) as indicated in Figure 1. After saving effective water in a flush low tank, setting feeding pressure at 0.2MPa and filling water in a trap, sink rolled toilet paper (*2) in a water closet reservoir according to the following procedures. Then, flush water and examine a transported distance of the toilet paper in the drainage pipe line for testing. Conduct the test five times.

2. Judgment standard

The average transported distance shall be 10m or longer in three tests of five tests. The maximum and minimum values shall be excluded.

- *1 Drainage pipe line for testing: Pipe line laid by transparent pipe (nominal diameter: 75\infty, cross-cut length: 1m+17m) at a drainage incline of 1/100. The joint shall be long radius elbow (abbreviation: LL).
- *2 Rolled toilet paper: Rolled-shape six-ply eightfold toilet paper regulated in JIS P4501

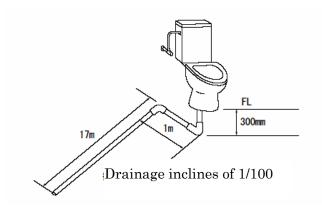
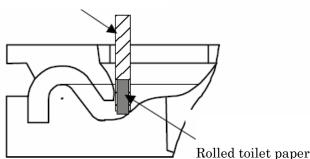


Figure Test device of under-floor drainage type

- Procedures for preparing rolled toilet paper
 - 1. Prepare a pipe (inside diameter: 40-50mm) for rolled toilet paper (VU40 etc.).
 - 2. Prepare six pieces of eightfold JIS paper (single) with length of 1m.
 - 3. Insert a rolled-shape six-ply eightfold toilet paper (see the photograph below) into a pipe for rolled toilet paper.
 - 4. Touch a tip of the pipe in which the toilet paper has been inserted to the water closet as shown in the figure below and retain as it is for 15 seconds to soak the

toilet paper. (See the figure below.)





Pipe for rolled toilet paper i

Photograph: Rolled toilet paper

Figure Example of touching the pipe to a water closet

5. Push out the rolled toilet paper from the pipe to leave it sunk in the water closet reservoir.

II. Method for measuring time until water stops

- 1. Set the water flow of an automatic faucet at an optimum flow.
- 2. Start filming with camcorder. Put your hand close to the faucet to let water flow. The starting point of the measurement shall be the moment when you pull your hand from the water flow. At the same time, film a stop watch.
- 3. Analyze the filmed footage by frame advance. The definition of the duration needed to stop the water shall be the time until the main flow stops. At the same time, check a time error from the time measured by stop watch. (Although some drops will be measured at last, the flow volume is likely to be within the ignorable range. Therefore, the drops are not supposed to be counted as duration until the water stops.)
- 4. As there is a possibility that the durations are different, the time shall be measured five times and the average shall be defined as the duration until water stops.

